

WOOD SCREWS		
Recommended Drill Sizes		
For use on Australian Hardwoods:		
	Recommended Drill Size	
Wood Screw Gauge Size	For Screw Shank	For Screw Thread
2	5/64	3/64
3	3/32	1/16
4	7/64	1/16
5	1/8	5/64
6	9/64	5/64
7	5/32	3/32
8	11/64	3/32
9	3/16	7/64
10	13/64	7/64
12	7/32	9/64
14	1/4	5/32
16	9/32	11/64
18	5/16	3/16
20	11/32	7/32
22	3/8	15/64
24	13/32	1/4

SELF TAPPING SCREWS					
Recommended Drill Sizes for Self Tapping Screws Type "A"					
Screw Size	Sheet Gauge	Sheet Thickness "	Hole Size "	Drill Size	Nearest Fractional Drill
	28	0.015	0.086	44	
	26	0.018	0.086	44	
No. 4	24	0.022	0.093	42	3/32
	22	0.028	0.093	42	
	20	0.036	0.098	40	
	28	0.015	0.099	39	3/32
	26	0.018	0.099	39	
No. 6	24	0.022	0.099	39	
	22	0.028	0.101	38	
	20	0.036	0.106	36	7/64
	26	0.018	0.113	33	
	24	0.022	0.113	33	7/64
No. 8	22	0.028	0.116	32	
	20	0.036	0.120	31	1/8
	18	0.048	0.128	30	
	26	0.018	0.128	30	
	24	0.022	0.128	30	1/8
No. 10	22	0.028	0.128	30	
	20	0.036	0.136	29	9/64
	18	0.048	0.149	25	5/32
Note!	This is an abridged guide, suitable for quick reference only.				