

Pitch vs TPI Conversion Charts

tpi	pitch (mm)	tpi	pitch (mm)
8	3.18	28.2	0.90
9	2.82	29	0.88
10	2.54	30	0.85
11	2.31	31	0.82
12	2.12	31.3	0.81
13	1.95	32	0.79
14	1.81	33	0.77
15	1.69	34	0.75
16	1.59	34.8	0.73
17	1.49	35	0.73
18	1.41	36	0.71
19	1.34	37	0.69
20	1.27	38	0.67
21	1.21	38.5	0.66
22	1.15	39	0.65
23	1.10	40	0.64
24	1.06	43.1	0.59
25	1.02	47.9	0.53
25.4	1.00	52.9	0.48
26	0.98	59.1	0.43
27	0.94	65.1	0.39
28	0.91	72.6	0.35

pitch (mm)	tpi
0.40	63.5
0.45	56.4
0.50	50.8
0.60	42.3
0.70	36.3
0.75	33.9
0.80	31.8
1.00	25.4
1.25	20.3
1.50	16.9
1.75	14.5
2.00	12.7
2.50	10.2
3.00	8.5
3.50	7.3
4.00	6.4